

Weyerhaeuser NR Company  
51 Ellis Street  
Raymond, WA. 98577



December 18, 2023

Aaron Manley, PE  
Engineer II  
Olympic Region Clean Air Agency  
2940 Limited Ln NW,  
Olympia, WA 98502  
[aaron.manley@orcaa.org](mailto:aaron.manley@orcaa.org)

Received  
DEC 22 2023  
ORCAA

*RE: Synthetic Minor Limit Request*

Dear Mr. Manley:

Weyerhaeuser NR Company (Weyerhaeuser) owns and operates a softwood lumber mill in Raymond, Washington (the Facility). The Raymond mill currently operates under Olympic Region Clean Air Agency (ORCAA) Air Operating Permit (AOP) 12AOP915. Weyerhaeuser recently proposed the addition of new continuous dry kilns (CDK) to replace the eight existing batch kilns used in the lumber drying process under NOC application 23NOC1614.

Weyerhaeuser is requesting an approval for a VOC synthetic minor limit of 249 tons per year for the Facility. This would stand only for the interim period between when the existing batch kilns are still running while commissioning the CDK. Weyerhaeuser would then like to request the removal of said synthetic minor limit after the batch kilns are shut down because the Facility will then become a true minor source.

If you have any questions or comments about the information presented in this letter, please do not hesitate to call Angela Cameron at 360.414.3464.

Sincerely,

Weyerhaeuser NR Company

DocuSigned by:

*Spencer Headley*

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Spencer Headley

Mill Manager

51 Ellis Street

Raymond, WA 98577

cc: Angela Cameron, Weyerhaeuser  
Christine Yanik, Weyerhaeuser  
Jack Carter, Weyerhaeuser  
Nancy Liang, Trinity Consultants  
Beth Ryder, Trinity Consultants

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**Weyerhaeuser Company**

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51 Ellis Street  
Raymond, WA 98577

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