# **OLYMPIC REGION CLEAN AIR AGENCY**

2940 Limited Lane NW - Olympia, Washington 98502 - 360-539-7610 - Fax 360-491-6308

# FORM 30 CONCRETE BATCH PLANTS

GENERAL INFORMATION	
Company Name:	Plant Manager:
	Phone:
	Email:
Operating Schedule:	Circle days when operating:
hrs/day, days/wk, wks/yr	M T W Th F Sat Sun
Plant Location:	Section:, Township:, Range:
	Surface Mine Name & ID# (if applicable):
County:	
PLANT INFORMATION	
Make and Model of Plant Facilities:	Company # of Name of Facility:
Manufacturer:	Last Date Plant was modified / reconstructed:
Date Plant Manufactured:	
Production Output: tons per hour	Percent of production by season:  Jan-March April – June July – September October – December
AIR POLLUTION CONTROL EQUIPMENT (enter Make & Model)	
☐ Knock out box	
Cyclone	
Multiclone	
Scrubber	Gallons / minute @psi
Baghouse	Air to cloth ratio: Type:
Other	
ACFM at discharge of plant:	
POINTS EXHAUSTED BY VENTILATION (Or if sealed off, note accordingly)	FUEL TYPE – RECORDED USE OR BEST ESTIMATES
☐ Dryer – Charge End	Type (e.g. natural gas)
Discharge end	Grade or spec
☐ Screens	% sulfur
☐ Elevator head	Rated hourly consumption
☐ Elevator boot	
Other	

# SEE REVERSE FOR ADDITIONAL INFORMATION NEEDED

# **FORM 30: CONCRETE BATCH PLANTS Continued**

#### Please provide answers to the following questions:

Will concrete be loaded into trucks or will this be a bagging operation (wet or dry system)?
If trucks are loaded, will displaced air from the charging of the mixer trucks be vented to the silo or baghouse?
If bagged, how will the dust be collected?
How is the cement transferred to the silo? (i.e. screw conveyor, bucket conveyor, pneumatic?)
Will the cement weigh hopper be vented to the baghouse or to the silo?
Will the cement receiving, storage and transfer system contain rubber seals at all transfer points?
How will aggregate and sand be conveyed, weighed, and transferred and what dust control techniques will be used?
Please state how dust from heavy vehicle traction will be minimized?
What other techniques will be used to control dust during mixer charging? (foam rubber seals, etc.)
What techniques will be used to control dust emissions during charging of cement trucks?
Will there be any spray bars installed?