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Lead Agency Raymond City of	SEPA # 202304492
Contact City of Raymond Public Works (360) 942-4107 raymondpw@cityofraymond.com	Document Type DNS
County Pacific Northwest	Date Issued 09/20/2023
	Comments Due 10/04/2023
	Proposal Name Raymond Lumbermill Plant Modernization
	Proposal Description Installation of a new continuous dry kiln (CDK) system to replace existing batch kilns that will have the capacity to process 300 million board feet per year of Douglas Fir green lumber. The upgrade includes other redevelopment work at the 65-acre facility to accommodate the changes to the lumber processing operations (i.e., various utility improvements and repaving); installation of barriers and silt fencing to protect the shoreline and assist with flood control in preparation of global warming; add new stormwater drainage and conveyance features, new stormwater treatment components, and a new pretreatment system for the condensate generated by the new CDK system prior to discharge to the City of Raymond Wastewater Treatment Facility; 65,000 square feet of new building structures; 20,000 cubic yards of excavated material to be separated and re-used with excess being disposed of offsite, and 27,300 cubic yards of clean suitable structural fill imported from a local rock and gravel distributor. Project includes demolition of existing batch dry kilns, hog fuel boiler, powerhouse,






cooling shed, and storeroom; the storeroom will be replaced as part of this project.

**Related
Record**

Location Address: 51 Ellis St, Raymond, WA 98577
Longitude: -123.738730 Latitude: 46.688000
Parcel: 14092411009
Section/Township/Range: S24, T14N, R9W W.M. and S19, T14N, R8W W.M.

Applicant Weyerhaeuser Raymond
t Lumbermill

Applicant Ms. Angela Cameron
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Contact om

Documents  [202304492 ECY Comments.pdf](#)
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